

Soft Starter (SMC 3 / SMC 32 two controlled phases)



- Rated operational voltage up to 600 VAC 50/60Hz
- Rated operational current up to 25A/30A
- Output signal for By-Pass and Start/Stop
- Ramp Up and Down time adjustable
- Initial Torque adjustable with kick start
- Wide control voltage range
- Meets EN 60947-4-2 requirements
- High number of start/stop operations pr. hour. See data

Item selection and technical specifications (see also motor table at page 11)

Load ratings	Item number by 208-240VAC 50/60Hz Line Voltage	Item number by 400-480VAC 50/60Hz Line Voltage	Item number by 550-600VAC 50/60Hz Line Voltage	Ramp- Up / Down adjustment	Torque adjustment	Module- width
Items with built-in by-pass relays				Ramp-up time 0.5 - 10 sec. Ramp-down time 0.5 - 10 sec.	0- 85% adjustable of nominal torque with selectable kick start 200ms (break loose function)	22.5mm 22.5mm 45mm 45mm
3.5A AC-53b	SMC 3 DA 2303	SMC 3 DA 4003 415V	SMC 3 DA 6003			
3.5A AC-53b		SMC 3 DA 4803 480V				
15A AC-53b		SMC 32 DA 4015BP 415V*				
15A AC-53b						
Items for 100% duty-cycle (AC-53a)				Ramp-up / Ramp down time 0.5 - 20 sec.		45mm 90mm
15A AC-53a	SMC 3 DA 2315	SMC 3 DA 4015	SMC 3 DA 6015			
25A AC-53a	SMC 3 DA 2325	SMC 3 DA 4025	SMC 3 DA 6025			
25A AC-53a	SMC 3 DA 2325BP	SMC 3 DA 4025BP	SMC 3 DA 6025BP			90mm
27A AC-53b w. by-pass	SMC 3 DA 2325BP	SMC 3 DA 4025BP*	SMC 3 DA 6025BP			90mm

Output current profile

SMC 3 DA XX03 / SMC 32 DA XX15BP AC-53b	More info. page 45	SMC 3 DA XX25BP AC-53a / AC-53b	More info. page 45
Overload current profile XX03 (with internal by-pass relay)	X-Tx:4-10 : 110	Overload current profile (without by-pass contactor)	X-Tx:6-5 : 100-120
Overload current profile XX15BP (with internal by-pass relay)	X-Tx:8-3 : 110	Overload current profile (with by-pass contactor)	X-Tx:5-5 : 30
Overload relay trip class	10 or 10A	Overload relay trip class	10 or 10A
SMC 3 DA XX15/25 AC-53a	More info. page 45	SMC 3 DA 4025BP	*Note: External by-pass contactor shall be used for bypassing the soft starter during running by 30A/15kW load @400V.
Overload current profile	X-Tx:8-3 : 100-3000		
Overload relay trip class	10 or 10A		
SMC 3: Leakage current: 5mA ACmax. / Min. operational current: 50mA		SMC 32: Leakage current: 5mA ACmax. / Min. operational current: 50mA	

Control voltage specifications

Control voltage by line voltage 208-240VAC A1-A2	24 - 230 VAC/DC
Control voltage by line voltage 400-600VAC A1-A2	24 - 480 VAC/DC
Pick-up voltage max.	20.4 VAC/DC
Drop-out voltage min.	5 VAC/DC
Max. control current for no operation	1mA
Response time max.	70msec.
Control current / power max.	15mA / 2VA

AC auxiliary contacts / SMC 3 DA XX25BP

Auxiliary specifications:

Terminal: 13-14, AC SCR Output for start/stop function,
Terminal: 23-24, AC SCR Output for connection of by-pass contactor.

Load specifications: AC SCR: 0.5A AC-14, AC15 24-230/480VAC 50-60Hz
Fusing: gl/gG Max i^2t 72A²S

General for terminal: 11-12, have no connection with the internal circuit. Can be used in conjunction with a thermal overload protection or for other wiring purposes. See general technical information.

Common thermal specifications

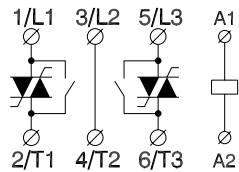
Power dissipation for continuous operation PDmax	2 W/A without BP	Operation in ambient temperatures exceeding 40°C is possible if the power dissipation is limited either by reducing the steady-state current or by reducing the duty-cycle of the soft starter as shown in the table. Max.cycle time 15min. Note: SMC 3 DA XX03 / SMC 32 DA XX15BP see page 45.		
Power dissipation with semiconductor by-passed	4 W Max.			
Cooling method	Natural convection			
Mounting	Vertical +/-30°			
Operating temperature range EN 60947-4-2	-5°C to 40°C	By 40°C	By 50°C	By 60°C
Max. operating temperature with current derating	60°C	100% load Duty-cycle 100%	80% load Duty-cycle max. 0.8	70% load Duty-cycle max. 0.65
Storage temperature EN 60947-4-2	-20°C to 80°C			

* NOT cUL APPROVED

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Wiring specifications

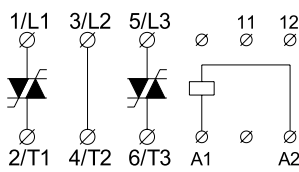
SMC 3 DA XX03 SMC 32 DA XX15BP



Control voltage A1-A2

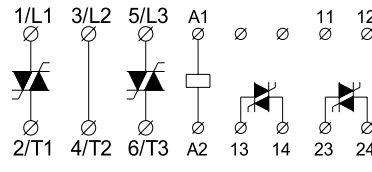
SMC 3 DA XX15/25

11-12: for UP62 or other wiring purposes



SMC 3 DA XX25 BP

11-12: for UP62 or other wiring purposes



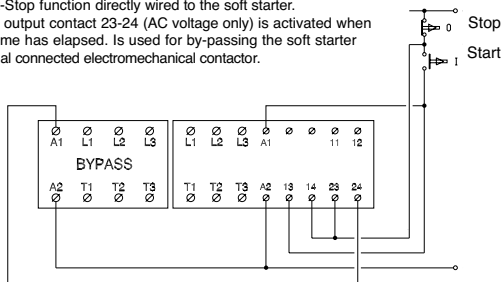
Control voltage A1-A2

Output 13-14:
For control of Start/
Stop function

Output 23-24:
By end of ramp up time
for by-pass contactor

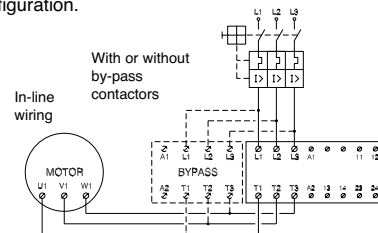
Wiring example Start/Stop-By-pass (SMC 3 DA XX25 BP)

Auxiliary SCR output contact 13 - 14 (AC voltage only) is used for controlling a Start-Stop function directly wired to the soft starter.
Auxiliary SRC output contact 23-24 (AC voltage only) is activated when the ramp-up time has elapsed. Is used for by-passing the soft starter with an external connected electromechanical contactor.



Motor wiring with or without by-pass (SMC 3 DA XX25 BP)

Standard wiring of a softstarter to a 3-phase motor in delta configuration.



*Use UL approved
Magnetic Circuit Breaker
or UL specified back-up
fuse type K5 or H Class

Short-circuit protection by circuit breaker or fuses

Two type of short-circuit protection can be used:

- Short-circuit protection by circuit breaker.
- Short-circuit protection by fuses.

Short-circuit protection is divided into 2 levels **Type 1** or **Type 2**

Co-ordination Type 1: Short-circuit protects the installation

Co-ordination Type 2: Short-circuit protects the installation and the semi-conductors inside the motor controller

a) Short-circuit protection

Co-ordination type 1 will be obtained when using magnetic circuit breakers or standard gI/GI fuses.

Co-ordination type 2 will be obtained when using semiconductor fuses. When using semiconductor fuses the SCR will not be damaged due to transients and short circuits. The table indicates suitable fuses for co-ordination type 2 protection.

b) Short-circuit protection by fuses

Type 1: SMC 3 DA XX03	Protection max. 25 A. gL/gG
Type 1: SMC 32 DA XX15 BP	Protection max. 50 A. gL/gG 63A T
Type 1: SMC 3 DA XX15	Protection max. 50 A. gL/gG 63A T
Type 1: SMC 3 DA XX25	Protection max. 80 A. gL/gG 63A T
Type 1: SMC 3 DA XX25 BP	Protection max. 80 A. gL/gG 63A T

Type 2: SMC 3 DA XX03	Protection max. i^2t of the fuse 72 A ² S
Type 2: SMC 32 DA XX15 BP	Protection max. i^2t of the fuse 1800 A ² S
Type 2: SMC 3 DA XX15	Protection max. i^2t of the fuse 1800 A ² S
Type 2: SMC 3 DA XX25	Protection max. i^2t of the fuse 6300 A ² S
Type 2: SMC 3 DA XX25 BP	Protection max. i^2t of the fuse 6300 A ² S

Fuses from e.g. Ferraz, Siba, Bussmann can be used as short-circuit protection Type 2

More information concerning Co-ordination Type 2 see page 45

Approval

cUL Std No. 508 (Not approved SMC 32 DA XX15BP)

Application, adjustment hints and general specifications

See page 10-11 / 44-45

Dimensions (see also page 44)

Type	H	D	W
22.5 mm module	94 mm	123.8 mm	22.5 mm
45 mm module	94 mm	128.1 mm	45 mm
90 mm module	94 mm	128.1 mm	90 mm