

ENVIRONMENTAL PRODUCT DECLARATION

# SIMOTICS S

## 1FT7044-5AF**-**[B/E/H/L]*

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

# General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 (“Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling”). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693:2019

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

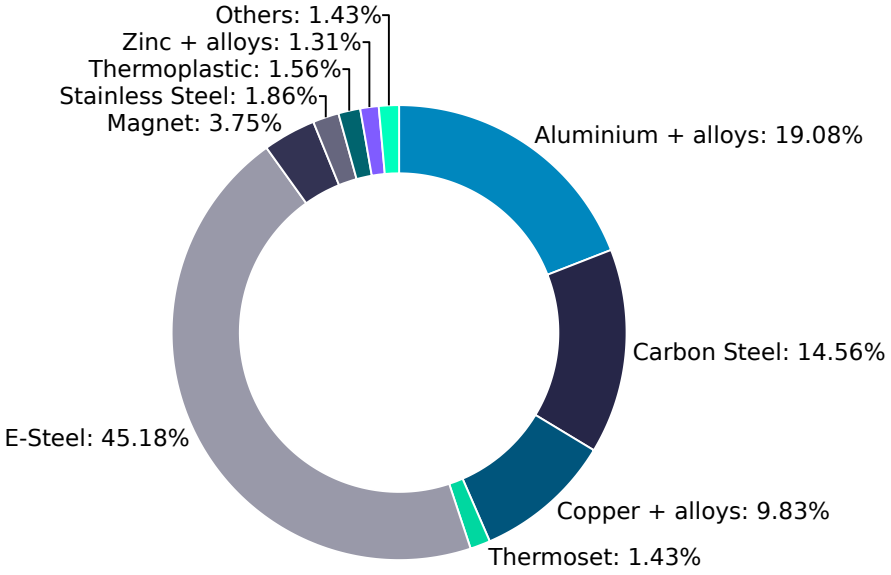
| **Products** | **1FT7044-5AF**-**[B/E/H/L]*** |
|---|---|
| **Represented by the reference product** | 1FT7044-5AF71-1DH2 |
| **Product Description** | SIMOTICS S-1FT7 synchronous motor M0 = 5 Nm; PN = 1,35 kW at nN = 3000 rpm (400 V); without options (e.g. gearbox); inverter operation at 3AC 380 V unregulated infeed. |
| **Functional Unit** | Speed and position-controlled motion and torque of a motor over a reference service lifetime (RSL) of 10 years, based on a defined load profile with resulting power losses of 78,6 W on average[1] |

[1] The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

# Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 8.09 kg adds up with packaging weight of 6.48 kg to a total weight of 14.57 kg. Packaging consists of: Corrugated box, average composition, Wooden pallet (single use), PE film, PP film.

**Product Weight 8.09 kg**



# Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: Product Related Environmental Protection

# Life cycle stages and reference scenarios



## Manufacturing

This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.



## Distribution and Operation

This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.



## End-of-Life

This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.

**Scenarios**

**Energy model used:**
Germany (standard mix), Europe (standard mix)

**Transportation model:**
Container Ship, Large Ship 200000 DWT 23000 TEU;Truck, 7.5 t - 12t gross weight

**Energy model used:**
Europe (standard mix)

**Distribution scenario:**
Truck, 7.5 t - 12t gross weight 1000 km

**Use Scenario:**
- 16h a day (2-shift operation)
- 250 days a year
- RSL of 10 years

**Energy model used:**
Europe (standard mix)

**End-of-Life methodology:**
Avoided burden (net-scrap calculation)

# Key environmental performance indicators

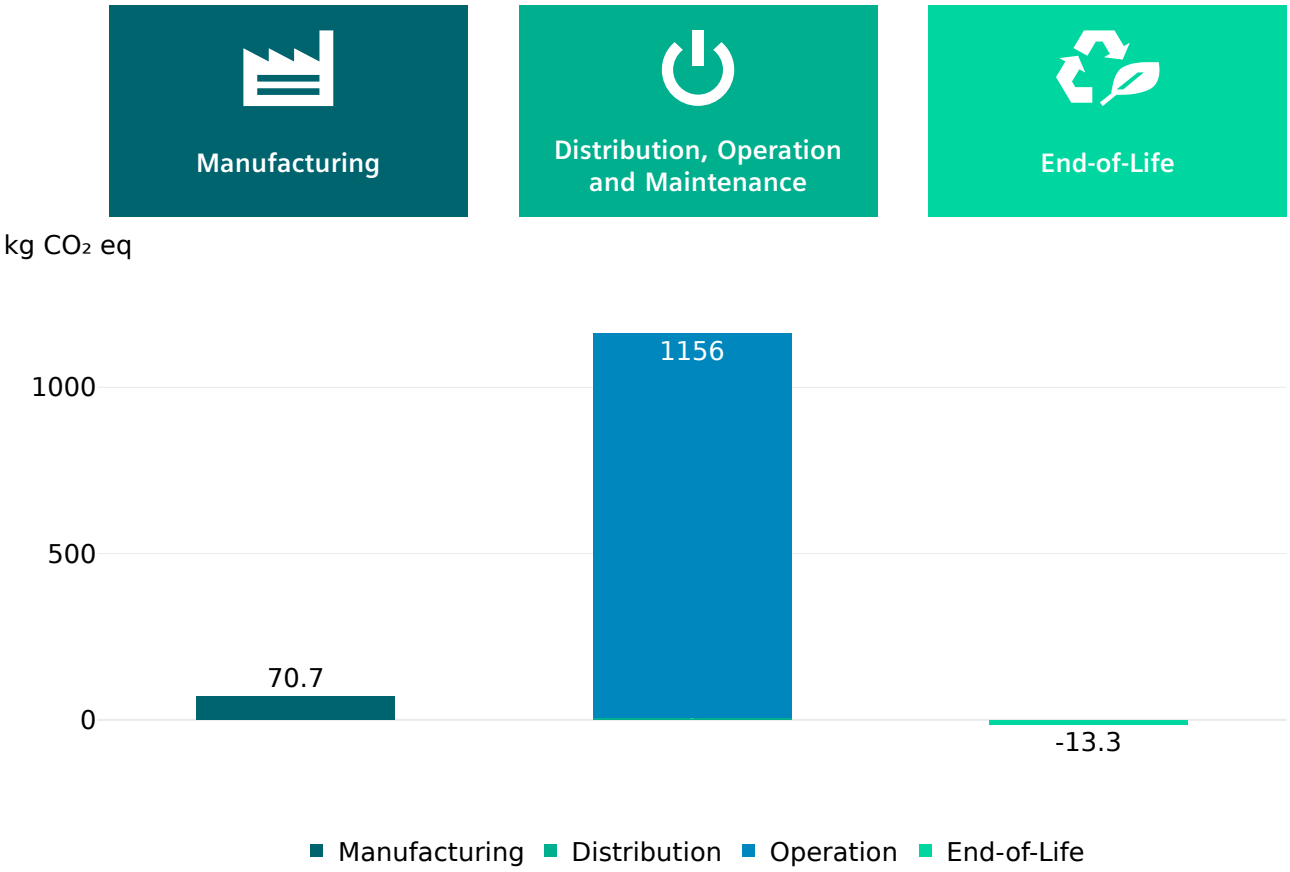
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.1; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, primary data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, secondary data reflecting state-of-the-art manufacturing technology are considered.

| Impact Category | Unit | Total | Manufacturing | Distribution | Operation | End-of-life |
|---|---|---|---|---|---|---|
| Acidification | Mole of H+ eq | 2.79E+0 | 4.28E-1 | 1.27E-2 | 2.44E+0 | -9.40E-2 |
| Climate change – total | kg $CO_2$ eq | 1.22E+3 | 7.07E+1 | 5.86E+0 | 1.16E+3 | -1.33E+1 |
| Climate change – fossil | kg $CO_2$ eq | 1.21E+3 | 7.04E+1 | 5.79E+0 | 1.15E+3 | -1.33E+1 |
| Climate change – biogenic | kg $CO_2$ eq | 1.04E+1 | 2.46E-1 | 2.11E-2 | 1.01E+1 | -2.52E-3 |
| Climate Change, land use and land use change | kg $CO_2$ eq | 1.67E-1 | 5.31E-2 | 4.17E-2 | 1.25E-1 | -1.07E-2 |
| Ecotoxicity, freshwater – total | CTUe | 7.14E+3 | 4.41E+2 | 4.22E+1 | 6.70E+3 | -4.02E+1 |
| Eutrophication, freshwater | kg P eq | 4.55E-3 | 1.79E-4 | 8.48E-5 | 4.30E-3 | -8.43E-6 |
| Eutrophication, marine | kg N eq | 6.47E-1 | 6.61E-2 | 5.44E-3 | 5.86E-1 | -9.69E-3 |
| Eutrophication, terrestrial | Mole of N eq | 6.80E+0 | 7.27E-1 | 5.69E-2 | 6.12E+0 | -9.94E-2 |
| Human toxicity, cancer – total | CTUh | 4.04E-7 | 5.04E-8 | 1.19E-9 | 3.54E-7 | -1.66E-9 |
| Human toxicity, non-cancer – total | CTUh | 6.64E-6 | 9.53E-7 | 5.38E-8 | 5.65E-6 | -1.79E-8 |
| Ionising radiation, human health | kBq U235 eq | 6.37E+2 | 2.36E+0 | 1.86E-1 | 6.35E+2 | -4.48E-1 |
| Land Use | dimensionless (pt) | 1.03E+4 | 7.01E+2 | 1.71E+2 | 9.49E+3 | -3.19E+1 |
| Ozone depletion | kg CFC-11 eq | 2.22E-8 | 1.07E-9 | 6.51E-12 | 2.12E-8 | -3.33E-11 |
| Particulate matter | Disease incidences | 2.53E-5 | 5.50E-6 | 1.79E-7 | 2.06E-5 | -9.60E-7 |
| Photochemical ozone formation, human health | kg NMVOC eq | 1.74E+0 | 2.01E-1 | 1.34E-2 | 1.56E+0 | -3.32E-2 |
| Resource use, fossils | MJ | 2.48E+4 | 8.34E+2 | 8.24E+1 | 2.41E+4 | -1.51E+2 |
| Resource use, mineral and metals | kg Sb eq | 1.50E-3 | 3.98E-3 | 1.11E-6 | 1.77E-4 | -2.66E-3 |
| Water use | $m^3$ water eq deprived water | 3.40E+2 | 9.08E+1 | 2.99E-1 | 2.52E+2 | -2.90E+0 |

# Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the life-cycle phase with the biggest overall impact. The energy consumption was calculated based on a standardised reference cycle of a feed axis in a machine tool.
Deviations from this reference cycle lead to deviation of the results. The scaling of this reference cycle is based on the performance of the motor (speed/torque) and therefore does not reflect the requirements of a specific application. The energy consumption shown is therefore not suitable for selecting motors for a specific application or comparing them with each other.




Further information in regards to the calculation of energy consumption in the utilisation phase can be found here. LINK

# End-of-Life results

The end-of-life stage considers the recyclability rates of metal, plastics contents and minimum disposal rates according to the guidelines IEC TR 62635:2012 for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment.

It leads to:

- **an overall product recyclability of up to 85%** mainly due to metal content
- **an energy recoverability of up to 3%** from plastic materials
- **a minimum disposal rate of 11%**

**Note:** The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

# Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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