HELUCHAIN® MULTIFLEX 512®-C-PUR UL/CSA

EMC-preferred type, for extreme mechanical stress

TECHNICAL DATA

PUR drag chain cable acc. to UL-Std. 758 (AWM) Style 21209, CSA-Std. C22.2 No. 210 - AWM I/II A/B

Temperature range	flexible -30°C to +90°C fixed -40°C to +90°C
Permissible operating temperature of the conductor	+90°C
Nominal voltage	UL (AWM) AC 1000 V
Test voltage core/core	3000 V
Coupling resistance	at 30 MHz, approx. 250 Ohm/km
Minimum bending radius	flexible 7.5x Outer-Ø fixed 4x Outer-Ø

CABLE STRUCTURE

- Copper wire bare, extra finely stranded acc. to DIN VDE 0295 Class 6 / IEC 60228 Class 6
- Core insulation: Special-PP
- Core identification acc. to DIN VDE 0293-334, black cores with consecutive labeling in white digits
- Protective conductor: starting with 3 cores, G = with protective conductor GN-YE, in the outer layer, x = without protective conductor
- Cores stranded in layers with optimally matched lay lengths
- Fleece wrapping over each stranding layer, from 4 mm² without fleece wrapping
- Inner sheath: TPE
- Fleece wrapping
- Screen: braided screen of tinned copper wires, approx. coverage 85%
- Fleece wrapping
- Outer sheath: Special grade of full polyurethane acc. to DIN VDE 0207-363-10-2 / DIN EN 50363-10-2 (compound type TMPU), UL-Std. 758 (AWM) Style 21209
- Sheath colour: grey (RAL 7001)
- Length marking: in metres

PROPERTIES

- resistant to: oil, UV radiation, ozone, oxygen, weathering effects, hydrolysis, microbes, coolants, hydraulic fluids, acids, alkalis, greases, seawater and wastewater
- highly abrasion-resistant, notch-resistant, tear-resistant, cut-resistant, wear-resistant, low adhesion
- for outdoor use
- suitable for use in drag chains
- halogen-free
- the materials used during manufacturing are cadmium-free, contain no silicone and are free from substances harmful to the wetting properties of lacquers

TESTS

- halogen-free acc. to DIN VDE 0482-754-1 / DIN EN 60754-1 / IEC 60754-1
- flame-retardant acc. to DIN VDE 0482-332-1-2 / DIN EN 60332-1-2 / IEC 60332-1-2, UL VW-1, CSA FT1
- oil-resistant acc. to DIN VDE 0473-811-404 / DIN EN 60811-404 / IEC 60811-404
- UV-resistant acc. to DIN EN ISO 4892-2
- weather-resistant acc. to DIN EN ISO 4892-2
- Alternate bending test: tested on approx. 10 million cycles
- certifications and approvals: EAC

APPLICATION

Industrial application: UL/CSA approved drag chain cable for use in machine and tool manufacturing, in robotics and in other constantly moving machine parts; for permanently flexible applications moving freely without tensile stress and without movement control in dry, damp and wet rooms as well as outdoors. A slippery PP core insulation, cut-resistance and a low-adhesion PUR outer sheath guarantee an optimum durability and excellent cost-efficiency. EMC= Electromagnetic Compatibility; in order to optimise EMC properties, we recommend a double-sided and all-round large contact area of the copper braiding.

NOTES

- the conductor is metrically (mm²) constructed, AWG numbers are approximated, and are for reference only
- for use in energy supply systems:
  1) the assembly instructions must be observed
  2) for further application parameters, please refer to the selection tables
  3) for special applications, we recommend contacting us and using our data entry form for energy supply systems

Part no.	No. cores x cross-sec. mm²	AWG, approx.	Outer Ø mm, approx.	Cu-weight kg/km	Weight kg/km, approx.
21630	2 x 0.5	20	8.0	30.0	90.0
21631	3 G 0.5	20	8.3	38.0	105.0
21632	4 G 0.5	20	8.8	50.0	124.0
21633	5 G 0.5	20	9.3	65.0	132.0
21634	7 G 0.5	20	10.4	70.0	175.0
21635	12 G 0.5	20	12.0	100.0	250.0
21636	18 G 0.5	20	13.9	157.0	325.0
21637	20 G 0.5	20	14.7	167.0	350.0
21638	25 G 0.5	20	16.6	240.0	450.0

Part no.	No. cores x cross-sec. mm²	AWG, approx.	Outer Ø mm, approx.	Cu-weight kg/km	Weight kg/km, approx.
21639	30 G 0.5	20	17.0	273.0	510.0
21640	36 G 0.5	20	18.2	306.0	580.0
21641	2 x 0.75	19	8.7	39.0	110.0
21642	3 G 0.75	19	9.1	49.0	120.0
21643	4 G 0.75	19	9.6	60.0	148.0
21644	5 G 0.75	19	10.3	70.0	160.0
21645	7 G 0.75	19	11.8	95.0	205.0
21646	12 G 0.75	19	13.9	140.0	308.0
21647	18 G 0.75	19	15.9	220.0	420.0

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Part no.	No. cores x cross-sec. mm²	AWG, approx.	Outer Ø mm, approx.	Cu-weight kg/km	Weight kg/km, approx.
21648	20 G 0.75	19	16.8	249.0	450.0
21649	25 G 0.75	19	19.6	313.0	579.0
21650	30 G 0.75	19	19.8	470.0	630.0
21651	36 G 0.75	19	21.5	500.0	745.0
21652	2 x 1	18	9.0	50.0	120.0
21653	3 G 1	18	9.4	60.0	135.0
21654	4 G 1	18	10.0	73.0	173.0
21655	5 G 1	18	10.7	81.0	187.0
21656	7 G 1	18	12.3	114.0	240.0
21657	12 G 1	18	14.7	186.0	360.0
21658	18 G 1	18	17.1	254.0	498.0
21659	20 G 1	18	18.0	322.0	568.0
21660	25 G 1	18	20.9	377.0	670.0
21661	30 G 1	18	21.2	429.0	774.0
21662	36 G 1	18	22.8	516.0	895.0
21663	41 G 1	18	24.6	610.0	1032.0
21664	50 G 1	18	27.1	690.0	1160.0
21665	65 G 1	18	30.7	852.0	1660.0
21666	2 x 1.5	16	9.9	64.0	145.0
21667	3 G 1.5	16	10.3	84.0	168.0
21668	4 G 1.5	16	11.2	99.0	217.0
21669	5 G 1.5	16	12.0	129.0	235.0
21670	7 G 1.5	16	14.0	148.0	325.0
21671	12 G 1.5	16	16.6	279.0	481.0
21672	18 G 1.5	16	19.7	393.0	675.0
21673	25 G 1.5	16	24.1	584.0	927.0

Part no.	No. cores x cross-sec. mm²	AWG, approx.	Outer Ø mm, approx.	Cu-weight kg/km	Weight kg/km, approx.
21674	30 G 1.5	16	24.4	607.0	1025.0
21675	36 G 1.5	16	26.6	702.0	1210.0
21676	42 G 1.5	16	28.7	829.0	1441.0
21677	50 G 1.5	16	31.3	1025.0	1709.0
21678	61 G 1.5	16	34.3	1190.0	2025.0
21679	2 x 2.5	14	10.7	104.0	198.0
21680	3 G 2.5	14	11.3	140.0	284.0
21681	4 G 2.5	14	12.2	164.0	378.0
21682	5 G 2.5	14	13.1	190.0	423.0
21683	7 G 2.5	14	15.6	236.0	486.0
21684	12 G 2.5	14	18.6	390.0	756.0
21685	18 G 2.5	14	22.3	607.0	1127.0
21686	20 G 2.5	14	23.7	661.0	1210.0
21687	25 G 2.5	14	27.4	796.0	1530.0
21688	4 G 4	12	13.9	222.0	448.0
21689	5 G 4	12	15.2	328.0	533.0
21690	7 G 4	12	18.1	360.0	678.0
21691	4 G 6	10	15.6	305.0	636.0
21692	5 G 6	10	17.3	441.0	772.0
21693	7 G 6	10	20.9	505.0	1028.0
21694	4 G 10	8	20.0	485.0	1052.0
21695	5 G 10	8	22.3	610.0	1096.0
21696	7 G 10	8	27.1	820.0	1530.0
21697	4 G 16	6	23.1	840.0	1386.0
21698	5 G 16	6	25.9	1050.0	1759.0
21699	7 G 16	6	31.3	1510.0	2087.0